

SECTION 23 83 16.16 - RADIANT HEATING HYDRONIC REMODEL PANEL UNITS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Conductive aluminum overlay on oriented strand board (OSB) remodel panels, grooved to accept polyethylene tubing for hydronic heating system.
 - 2. Polyethylene (PEX) tubing.
- B. Related Requirements:
 - 1. Coordination of system connection to hydronic heating system.
 - 2. Coordination of finish flooring installation requirements.

1.2 REFERENCES

- A. Engineered Wood Association; Testing and Rating procedures for OSB sheathing.
- B. Moisture Testing of Concrete Slabs: ASTM D4263.
- C. ASTM D3498 -Standard Specification for Adhesives for Field-Gluing Plywood to Lumber Framing for Floor Systems.
- D. ASTM F876-Standard Specification for Crosslinked Polyethylene (PEX) tubing.
- E. ASTM F1281 - Standard Specification for Crosslinked Polyethylene/Aluminum/Crosslinked Polyethylene (PEX-AL-PEX) Pressure Pipe.
- F. Applicable Plumbing Codes: Construction codes applicable to radiant heating systems.

[Edit selections below for project conditions]

- 1. UPC – Uniform Plumbing Code.
- 2. IBC – International Plumbing Code.
- 3. State and local plumbing codes.

1.3 SUBMITTALS

- A. Submit manufacturer's data sheets on each product to be used, including;
 - 1. Preparation instructions and recommendations
 - 2. Storage and handling requirements and recommendations
 - 3. Installation methods
- B. Submit manufacturer's layout drawings detailing the location, layout and pattern of panel and tubing installation.

1.4 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Provide materials and installation patterns from manufacturer specializing in radiant panels. Approve radiant tubing, fasteners, and secondary materials to be installed in conjunction with the radiant floor system.
- B. Installer Qualifications
 - 1. Related plumbing connections required by the work listed in this section shall be performed by a contractor or subcontractor licensed or otherwise authorized to install radiant heating systems by Authorities Having Jurisdiction
- C. Mock-Up: Provide a mock-up for evaluation of substrate preparation, system coordination, fabrication, installation, and application of finishes.
 - 1. Indicate how finishes are applied.
 - 2. Rework mock-up to produce acceptable work.
 - 3. Mock-up may remain in place.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Store products in manufacturer's unopened packaging until ready for installation.
- B. Ensure that panels remain dry before and during installation.

1.6 FIELD CONDITIONS

- A. Maintain environmental conditions (temperature, humidity and ventilation) within limits recommended by manufacturer for optimum results.
- B. Install panels only when environmental conditions comply with manufacturer's requirements.
- C. Panels and substrate must be dry prior to installation.

1.7 WARRANTY

- A. Provide panel manufacturer's limited warranty.

PART 2 - PRODUCTS

2.1 MANUFACTURER

- A. Warmboard, Inc.
8035 Soquel Dr. Suite 41A,
Aptos CA 95003
877.338.5493
831.685.9276
831.685.9278 FAX
info@warmboard.com
www.warmboard.com

2.2 DESCRIPTION

- A. Warmboard-R OSB panels for installation on existing subfloors, concrete slab, and walls.
- B. PEX tubing installed in panels.

2.3 MATERIALS

- A. Radiant Panels: Nominal 13/16-inch, (20.6mm) thick, aluminum clad, OSB panels with pre-routed channels for installation of radiant heat tubing.
 - 1. Panel Dimensions: 24x48 inches (610mm x 1219mm).
 - 2. Panel Base: 25/32 inch (20mm) OSB panel.
 - 3. Radiant Barrier Overlay: 0.025 inch (0.6mm) glare resistant light green aluminum sheet bonded to plywood and conforming to channels.
 - 4. Channel size: Nominal 21/32 inch (16.7mm) diameter.
 - 5. Channel spacing: 12 inches (305mm) o.c. parallel to panel's long dimension.
- B. Radiant Heat Tubing: Cross-linked Polyethylene (PEX) based tubing designed for transmission of hot water.
 - 1. Tubing size: ASTM F876 or F1281; 1/2-inch (13mm) inside diameter.
 - 2. Hydrostatic design and pressure ratings per Plastic Pipe Institute (PPI).
 - a. 200 F degrees F at 80 psi (93.3 C at 552 KPa).
 - b. 180 F degrees F at 100 psi (82.2 C at 689 KPa).
 - c. 73.4 F degrees F at 160 psi (23 C at 1103 KPa).

3. Maximum Loop Length: 300 feet (91440mm).
- C. Vapor Retarder at concrete subfloor: 10-mil polyethylene sheet.

2.4 FASTENERS AND ADHESIVES

- A. Nails: 6 penny nails with twist, ring or otherwise deformed shank. Adjust nail length to penetrate panel and existing substrate.
- B. Screws: #9 x 1-3/4 inch GRK Uber Grade multi-purpose type.
- C. Concrete Fasteners: 2-1/2 or 2-1/4 by 1/4 inch Tapcon concrete fasteners or Split Drive Anchors.
- D. Construction Adhesive: Elastomeric resin adhesive meeting or exceeding the requirements of ASTM D3498.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify existing substrate is acceptable to receive panels.
- B. Inspect substrate before beginning Installation.
- C. Notify Architect of unsatisfactory conditions before proceeding.

3.2 PREPARATION

- A. Clean surfaces thoroughly prior to installation.
- B. Prepare surfaces using the methods recommended by the manufacturer for achieving the best results for the substrate under the project conditions.
- C. Remove dust, debris and dirt from substrate. Remove or set flush elements that may interfere with the installation.

3.3 VAPOR RETARDER INSTALLATION

- A. Install vapor retarder at concrete slab.
- B. Lap seams 24-inches (610mm).
- C. Patch tears and holes prior to panel installation.

3.4 PANEL INSTALLATION

- A. Install panels in accordance with manufacturer's current printed instructions.
- B. Locate panels as shown on reviewed shop drawings.

[Edit Note: Selection installation methods required below.]

- C. Nail and Glue Method: At wood subfloors apply 1/4-inch wide beads of construction adhesive to panels at 12-inches o.c. (13mm) following the adhesive manufacturer's recommendations for use and open time. Apply nails in 3 rows of 4 fasteners. Set fastener heads flush. Protruding fastener heads not acceptable.
- D. Concrete Substrate: Fasten panels with concrete fasteners. Minimum 9 fasteners per panels. Set fastener heads flush. Protruding fastener heads not acceptable.
- E. Screw Method: Install panels with screws in 3 rows of 4 fasteners. Set fastener heads flush. Protruding fastener heads not acceptable.
- F. Where unusual architectural features require custom grooves to be created, follow the manufacturer's instructions on shaping and finishing grooves.

3.5 RADIANT TUBING INSTALLATION

- A. Do not install radiant tubing until the panels have been installed over the entire floor.
- B. Individual tubing runs shall not exceed 300 feet (91.44m).

- C. Install tubing approved by panel manufacturer.
- D. Carefully position and lock into place the tubing, avoiding sharp bends which may kink or otherwise damage tubing.
- E. Roll tubing into place using a weighted roller. Ensure that tubing is flush with top surface of subfloor.
- F. Repair and replace damaged tubing using tubing manufacturer's repair components.

3.6 PLUMBING CONNECTIONS

- A. Coordinate connection of hydronic tubing assembly to heating system. Ensure that manifold tubing matches panel tubing.
- B. Ensure that hydronic heating system is correctly connected.
- C. Observe pressure testing of complete hydronic system.
- D. Repair and replace damaged or leaking tubing.

3.7 FINISHED FLOORING APPLICATION

- A. Coordinate installation of finish flooring to prevent damage to tubing.
- B. Provide panel manufacturer's installation requirements for the finish flooring being installed to finish flooring installer.

3.8 PROTECTION

- A. Protect installed panels until finished flooring installation is completed.

END OF SECTION

